



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3505-1
Job Sheet 167595



Part No: D3505-1

Job Qty: 4 ea

Part Name: Web



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/3/17

Job Tracking No:

Due Date: 11/24/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/23/17	0.00	0.00	Start Up Skidtubes		
100	Skidtubes	4 pcs		11/23/17	0.00	2.36	Skidtubes		J.X
110	QC	4 pcs		11/23/17	0.00	0.00	QC5		BE
120	HandFinish	4 pcs		11/24/17	0.00	0.88	HandFinish1		2017-11-13 BL
130	QC	4 pcs		11/24/17	0.00	0.00	QC7		
140	Packaging	4 pcs		11/24/17	0.00	0.00	Packaging3		
150	QC21-SA	4 Ea		11/24/17	0.00	0.00	QC21		

Part Op 100 - 1-Cut to Length as per Dwg D3505 2-Drill Pilot Holes using DT8869 Drill Jig 3-Open pilots to 1.000" as per Dwg
Descriptions: D3505 4-Deburr

- 110 - QC5- Inspect part completeness to step on W/O
- 120 - Chemical Conversion Coat per QSI005 4.1
- 130 - QC7-Inspect Chemical Conversion Coat
- 140 - LOCATION : LG002
- 150 - QC21- Final Inspection - Work Order Release

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 11/3/17 12:00 PM dart.Michaud-Febrille.Victoria

DJ963-125 Qty 4 B156872

DART
AEROSPACE
S008521

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Web

PART NO: D3505 - 1

Revision:

Operation: Start up Operation

Change No:

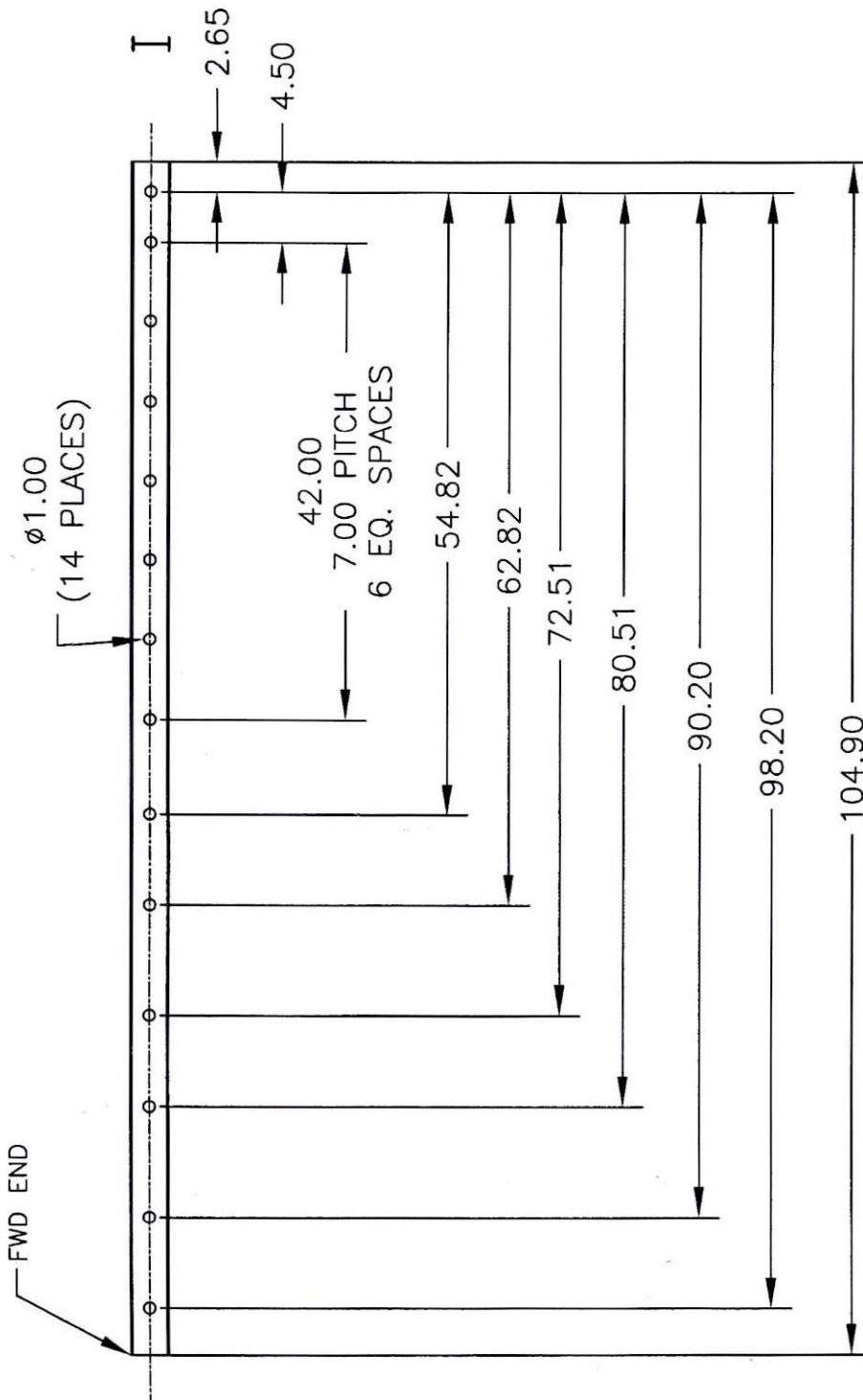
Qty: 4

Mfg Date: 11/09/17

Job No: 167595

DART

DESIGN PH	DRAWN BY PA	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3505	REV. A SHEET 1 OF 1
DATE 06.04.21		TITLE WEB	SCALE 1:15
A	06.04.21	NEW ISSUE	

**D3505-1 WEB**

RELEASED
06.10.02 PH
REV ECN #851

D3505-1 WEB

- 1) MATERIAL: MAKE FROM D2963-125 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) DEBURR SHARP EDGES 0.010 TO 0.020

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